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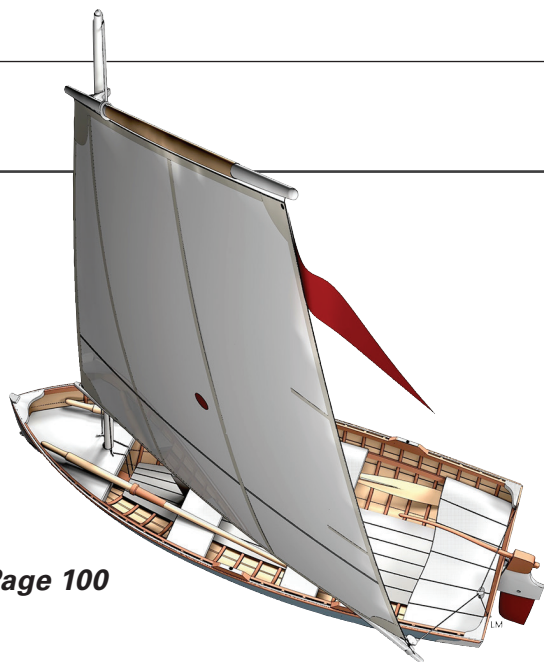
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Cover: Sam Devlin acquired a partly completed 25'10" boat he had designed for a client—who gave up on the project—then reconceived it as TUGZILLA, a working tugboat for Puget Sound.

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Photograph by Neil Rabinowitz



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